



# Geon™ BIO RA7000

## Flexible Polyvinyl Chloride

### Key Characteristics

Product Description			
A flexible vinyl formulated to achieve a minimum level of 25% bio-based content and classified as a PolyOne Sustainable Solution			
General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Non-Phthalate Plasticizer	• Renewable Resource Content	
Uses	• Building Materials	• Consumer Applications	• Industrial Applications
Forms	• Pellets		
Processing Method	• Extrusion	• Injection Molding	

### Technical Properties <sup>1</sup>

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.17	1.17	ASTM D792
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength <sup>2</sup> (100% Strain)	650 psi	4.48 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Break)	1690 psi	11.7 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	420 %	420 %	ASTM D638
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness			ASTM D2240
Shore A	68	68	
Shore A, 15 sec	61	61	
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Brittleness Temperature	-36.0 °F	-37.8 °C	ASTM D746
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Oxygen Index	21 %	21 %	ASTM D2863

### Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	370 to 390 °F	188 to 199 °C
Extrusion	Typical Value (English)	Typical Value (SI)
Melt Temperature	340 to 360 °F	171 to 182 °C

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> 20 in/min (510 mm/min)

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**CONTACT INFORMATION**

**Americas**

United States - Avon Lake  
+1 440 930 1000

United States - McHenry  
+1 815 385 8500

**Asia**

China - Guangzhou  
+86 20 8732 7260

China - Shenzhen  
+86 755 2969 2888

China - Suzhou  
+86 512 6823 24 38

China - Suzhou  
+86 512 6265 2600

Hong Kong -  
+852 2690 5332

Taiwan - Yonghe City,  
+886 9396 99740, +886 2929 1849

**Europe**

Germany - Gaggenau  
+49 7225 6802 0

Spain - Barbastro (Huesca)  
+34 974 310 314



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www.polyone.com

**PolyOne Americas**

33587 Walker Road  
Avon Lake, Ohio 44012  
United States  
+1 440 930 1000  
+1 866 POLYONE

**PolyOne Asia**

No. 88 Guoshoujing Road  
Z.J Hi-tech Park, Pudong  
Shanghai, 201203, China  
+86 21 5080 1188

**PolyOne Europe**

6 Giällewee  
+352 269 050 35

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